



PREMIUM BEVERAGE RANGE

# Forge Bright Silver Dual Metal



**With crushing force, Forge comes alive to deliver bold impact through its metallic allure & unapologetic strength. This heavy metal, double-sided silver facestock pushes stamping effects to the absolute limit.**

Showcasing metallic silver on both sides for pure opulence, makes Forge the ideal pairing for premium clear liquids—tequila, vodka, and gin—to enhance the purity of every bottle. Offering a distinct, modern flair or a timeless pressed-metal aesthetic, each label is a testament to industrial elegance and metalwork artistry, positioning your brand proudly above the competition.

Manufactured by Wausau Coated Products.  
Exclusive to Ball & Doggett.

ADHESIVE  
LINER

Permanent Acrylic i8017  
PET Clear 1.2mm

**Ball & Doggett**

[ballanddoggett.com.au](http://ballanddoggett.com.au)

# Forge Bright Silver Dual Metal

A heavy metal, double-sided silver facestock that allows you to push stamping effects to the absolute limit, to achieve a distinct, modern flair or a timeless pressed-metal aesthetic.

## FACESTOCK:

Basis Weight (25 x 38 / 500) gsm	212
Caliper, micron	183
Tear Strength, MD / CD, g	50 / 51
Tensile Strength, MD / CD, lbs	38 / 23

## ADHESIVE: i8017

i8017 is an ultra-aggressive permanent designed for difficult-to-label surfaces. It offers excellent initial tack and ultimate adhesion to a variety of substrates. i8017 is UV resistant, water resistant, and offers some solvent resistance.

Adhesive Type	High Performance Acrylic
Adhesive Classification	Acrylic
pH	Slightly Acidic
Minimum Application Temp., °C	-7°C
Service Temperature Range, °C	-29°C to 149°C
Regulatory Compliances	CONEG, Natural Rubber Latex Free, REACH, RoHS, FDA 21 CFR 175.105, FDA 21 CFR 175.125 (a) (b), FDA 21 CFR 176.180, California Proposition 65.

## LINER: PET - 1.2mm Clear Polyester

A clear polyester film liner with high strength and durability. Typically used for high speed automatic roll-to-roll applications.

Caliper, Microns	30
Tensile Strength, MD / TD, N/mm <sup>2</sup>	0.01
Regulatory Compliances	CONEG, REACH